SAFETY DATA SHEET

Section 1. Identification

CHS Inc. Product name: Drip Oil
P.O. Box 64089 Common name: Drip Oil
Mail station 525 Chemical name: Lubricating oil.

Revision date: 11/15/2013
Transportation Emergency (CHEMTREC) : 1-800-424-9300
Technical Information : 1-651-355-8443
SDS Information : 1-651-355-8445

Product name : Drip Oil
SDS no. : 0130-024766
Common name : Drip Oil
Revision date : 11/15/2013
Chemical name : Lubricating oil.
Chemical formula : Mixture

Relevant identified uses of the substance or mixture and uses advised against
Lubricant.

Section 2. Hazards identification

OSHA/HCS status : While this material is not considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200), this SDS contains valuable information critical to the safe handling and proper use of the product. This SDS should be retained and available for employees and other users of this product.
Classification of the substance or mixture : Not classified.
GHS label elements
Signal word : No signal word.
Hazard statements : No known significant effects or critical hazards.
Precautionary statements
General : Read label before use. Keep out of reach of children. If medical advice is needed, have product container or label at hand.

Hazardous Material Information System (U.S.A.)
Health : 0 Flammability : 1 Physical hazards : 0
National Fire Protection Association (U.S.A.)
Health : 0 Flammability : 1 Instability : 0

Section 3. Composition/information on ingredients

Substance/mixture : Mixture
Chemical name : Lubricating oil.
Other means of identification : Drip Oil

Any concentration shown as a range is to protect confidentiality or is due to batch variation.
There are no ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.
Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures
Eye contact : If material comes in contact with the eyes, immediately wash the eyes with large amounts of water for 15 minutes, occasionally lifting the lower and upper lids. Get medical attention.
Inhalation : If person breathes in large amounts of material, move the exposed person to fresh air at once. If breathing has stopped, perform artificial respiration. Keep the person warm and at rest. Get medical attention as soon as possible.
Skin contact : If the material comes in contact with the skin, wash the contaminated skin with soap and water promptly. If the material penetrates through clothing, remove the clothing and wash the skin with soap and water promptly. If irritation persists after washing, get medical attention immediately.
Ingestion : If material has been swallowed, do not induce vomiting. Get medical attention immediately.

Most important symptoms/effects, acute and delayed

Potential acute health effects
Eye contact : No known significant effects or critical hazards.
Inhalation : No known significant effects or critical hazards.
Skin contact: No known significant effects or critical hazards.
Ingestion: No known significant effects or critical hazards.

Over-exposure signs/symptoms
Eye contact: Adverse symptoms may include the following: pain or irritation, watering, redness.
Inhalation: Adverse symptoms may include the following: respiratory tract irritation, coughing.
Skin contact: Adverse symptoms may include the following: irritation, redness.
Ingestion: No known significant effects or critical hazards.

Indication of immediate medical attention and special treatment needed, if necessary
Notes to physician: Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.
Specific treatments: No specific treatment.
Protection of first-aiders: No action shall be taken involving any personal risk or without suitable training.

See toxicological information (Section 11)

Section 5. Fire-fighting measures
Extinguishing media
Suitable extinguishing media: Use water spray to cool fire exposed surfaces and to protect personnel. Foam, dry chemical or water spray (fog) to extinguish fire.
Unsuitable extinguishing media: None known.
Specific hazards arising from the chemical: Toxic fumes gases or vapors may evolve on burning.
Hazardous thermal decomposition products: No specific data.
Special protective actions for fire-fighters: When fighting fires wear full turnout gear and self contained breathing apparatus. Water may cause splattering. Material floats on water.
Special protective equipment for fire-fighters: Not applicable.

Section 6. Accidental release measures
Personal precautions, protective equipment and emergency procedures
For non-emergency personnel: Keep unnecessary and unprotected personnel from entering. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

Methods and materials for containment and cleaning up
Spill: Contain with dikes or absorbent to prevent migration to sewers/streams. Take up small spill with dry chemical absorbent; large spills may require pump or vacuum prior to absorbent. May require excavation of severely contaminated soil.

Section 7. Handling and storage
Precautions for safe handling
Protective measures: Put on appropriate personal protective equipment (see Section 8). Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not ingest. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate.
Advice on general occupational hygiene: Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking.
Conditions for safe storage, including any incompatibilities: Do not store above the following temperature: 113°C (235.4°F). Odorous and toxic fumes may form from the decomposition of this product if stored at excessive temperatures for extended periods of time. Store in accordance with local regulations. Store in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10). Use appropriate containment to avoid environmental contamination.

Section 8. Exposure controls/personal protection
Control parameters
Occupational exposure limits: None.
Appropriate engineering controls: Use only with adequate ventilation.
Environmental exposure controls: Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation.
Individual protection measures
Hygiene measures: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Ensure that eyewash stations and safety showers are close to the workstation location.
Eye/face protection: Recommended: Splash goggles and a face shield, where splash hazard exists.

Skin protection
Hand protection: 4 - 8 hours (breakthrough time): Nitrile gloves.
Body protection: Recommended: Long sleeved coveralls.
Other skin protection: Recommended: Impervious boots.
Respiratory protection: If ventilation is inadequate, use a NIOSH-certified respirator with an organic vapor cartridge and P95 particulate filter.

Section 9. Physical and chemical properties

<table>
<thead>
<tr>
<th>Appearance</th>
<th>Relative density</th>
<th>Evaporation rate</th>
<th>Solubility</th>
<th>Solubility in water</th>
<th>Partition coefficient: n-octanol/water</th>
<th>Auto-ignition temperature</th>
<th>Decomposition temperature</th>
<th>SADT</th>
<th>Viscosity</th>
<th>Vapor pressure</th>
<th>Vapor density</th>
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</thead>
<tbody>
<tr>
<td>Physical state</td>
<td>Liquid.</td>
<td>0.86 to 0.87</td>
<td>&lt;1 (Butyl acetate = 1)</td>
<td>Insoluble in the following materials: cold water and hot water.</td>
<td>Not available.</td>
<td>&gt;260°C (&gt;500°F)</td>
<td>Not available.</td>
<td>Not available.</td>
<td>Not available.</td>
<td>&lt;0.13 kPa (&lt;1 mm Hg) (68°F)</td>
<td>Not available.</td>
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<td>Color</td>
<td>Amber.</td>
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<td>Odor</td>
<td>Mild.</td>
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<td>Odor threshold</td>
<td>Not available.</td>
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<td>pH</td>
<td>Not available.</td>
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<td>Melting point</td>
<td>Not available.</td>
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<td>Boiling point</td>
<td>Not available.</td>
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<td>Flash point</td>
<td>Closed cup: &gt;190°C (&gt;374°F)</td>
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<td>Flammability</td>
<td>Not available.</td>
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<td>Lower and upper explosive (flammable) limits</td>
<td>Not available.</td>
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</table>

Section 10. Stability and reactivity

Reactivity: No specific test data related to reactivity available for this product or its ingredients.
Chemical stability: The product is stable.
Possibility of hazardous reactions: Under normal conditions of storage and use, hazardous reactions will not occur.

Conditions to avoid: No specific data.
Incompatible materials: Reactive or incompatible with the following materials: oxidizing materials and acids.
Hazardous decomposition products: Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information

Information on toxicological effects
Acute toxicity: There is no data available.
Irritation/Corrosion
Skin: There is no data available.
Eyes: There is no data available.
Respiratory: There is no data available.
Sensitization
Skin: There is no data available.
Respiratory: There is no data available.
Mutagenicity: There is no data available.
Carcinogenicity: There is no data available.
Reproductive toxicity: There is no data available.
Teratogenicity: There is no data available.
Specific target organ toxicity (single exposure)
There is no data available.

Specific target organ toxicity (repeated exposure)
There is no data available.

Aspiration hazard
There is no data available.

Information on the likely routes of exposure:
Dermal contact. Eye contact. Inhalation. Ingestion.

Section 12. Ecological information

Toxicity
There is no data available.

Persistence and degradability
There is no data available.

Bioaccumulative potential
There is no data available.

Mobility in soil
Soil/water partition coefficient ($K_{oc}$)
There is no data available.

Other adverse effects
No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods:
Disposal of this product, solutions and any by-products should comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements.

Section 14. Transport information

U.S. Federal regulations:
TSCA 8(a) CDR Exempt/Partial exemption: All components are listed or exempted.
United States inventory (TSCA 8b): All components are listed or exempted.

Clean Air Act Section 602 Class I Substances: Not listed
DEA List I Chemicals (Precursor Chemicals):
DEA List II Chemicals (Essential Chemicals):

SARA 302/304
Composition/information on ingredients
No products were found.

SARA 304 RQ: Not applicable.

SARA 311/312
Classification: Not applicable.

Composition/information on ingredients
No products were found.

SARA 313: This product (does/not) contain toxic chemicals subject to the reporting requirements of SARA Section 313 of the Emergency Planning and Community Right-To-Know Act of 1986 and of 40 CFR 372.

<table>
<thead>
<tr>
<th>Product name</th>
<th>CAS number</th>
<th>%</th>
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<tbody>
<tr>
<td>Not applicable.</td>
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</table>

SARA 313 notifications must not be detached from the SDS and any copying and redistribution of the SDS shall include copying and redistribution of the notice attached to copies of the SDS subsequently redistributed.
State regulations

Massachusetts : None of the components are listed.
New York : None of the components are listed.
New Jersey : The following components are listed: Distillates (petroleum), solvent-dewaxed heavy paraffinic
Pennsylvania : None of the components are listed.
California Prop. 65 : No products were found.

Section 16. Other information

Revision date : 11/15/2013
Revised Section(s) : 1, 2, 3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16.
Supersedes : 12/30/2003
Prepared by : KMK Regulatory Services Inc.

Notice to reader

The information contained in this SDS relates only to the specific material identified. It does not cover use of that material in combination with any other material or in any particular process. In compliance with 29 C.F.R. 1910.1200(g), CHS has prepared this SDS in segments, with the intent that those segments be read together as a whole without textual omissions or alterations. CHS believes the information contained herein to be accurate, but makes no representation, guarantee, or warranty, express or implied, about the accuracy, reliability, or completeness of the information or about the fitness of contents herein for either general or particular purposes. Persons reviewing this SDS should make their own determination as to the material’s suitability and completeness for use in their particular applications.