



# SAFETY DATA SHEET

## Section 1. Identification

<b>Manufacturer</b> CHS Inc. P.O. Box 64089 Mail station 573 St. Paul, MN 55164-0089	<b>Transportation Emergency (CHEMTREC)</b> : 1-800-424-9300 CCN23163	<b>Technical Information</b> : 1-651-355-8443 <b>SDS Information</b> : 1-651-355-8445
<b>Product name</b> : ECONEX ISO 22, 32, 46, 68, 100, 220	<b>SDS no.</b> : 0124-045516	
<b>Common name</b> : Industrial hydraulic fluid; Non-Detergent Oil.	<b>Revision date</b> : 03/01/2023	
<b>Chemical name</b> : Lubricating oil.	<b>Chemical formula</b> : Mixture	
<b>Chemical family</b> : Hydrocarbon.		
<b>Relevant identified uses of the substance or mixture and uses advised against</b> Lubricant.		

## Section 2. Hazards identification

<b>OSHA/HCS status</b>	: While this material is not considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200), this SDS contains valuable information critical to the safe handling and proper use of the product. This SDS should be retained and available for employees and other users of this product.						
<b>Classification of the substance or mixture</b>	: Not classified.						
<b><u>GHS label elements</u></b>							
<b>Signal word</b>	: No signal word.						
<b>Hazard statements</b>	: No known significant effects or critical hazards.						
<b>Precautionary statements</b>							
<b>General</b>	: Read label before use. Keep out of reach of children. If medical advice is needed, have product container or label at hand.						
<b>Prevention</b>	: Not applicable.						
<b>Response</b>	: Not applicable.						
<b>Storage</b>	: Not applicable.						
<b>Disposal</b>	: Not applicable.						
<b>Hazards not otherwise classified</b>	: None known.						
<b>Hazardous Material Information System (U.S.A.)</b>	<b>Health :</b>	0	/	<b>Flammability :</b>	1	<b>Physical hazards :</b>	0
<b>National Fire Protection Association (U.S.A.)</b>	<b>Health :</b>	0		<b>Flammability :</b>	1	<b>Instability :</b>	0

## Section 3. Composition/information on ingredients

<b>Substance/mixture</b>	: Mixture
<b>Chemical name</b>	: Lubricating oil.
<b>Other means of identification</b>	: Industrial hydraulic fluid; Non-Detergent Oil.

Ingredient name	%	CAS number
Residual oils (petroleum), solvent-dewaxed	≥25 - ≤50	64742-62-7
2,6-di-tert-Butylphenol	<0.25	128-39-2

The exact percentage (concentration) in the composition has been withheld as a trade secret in accordance with paragraph (i) of §1910.1200.

There are no ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

## Section 4. First aid measures

### Description of necessary first aid measures

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|---------------------|--|
| <b>Eye contact</b>  | : If material comes in contact with the eyes, immediately wash the eyes with large amounts of water for 15 minutes, occasionally lifting the lower and upper lids. Get medical attention.  |
| <b>Inhalation</b>   | : If person breathes in large amounts of material, move the exposed person to fresh air at once. If breathing has stopped, perform artificial respiration. Keep the person warm and at rest. Get medical attention as soon as possible.  |
| <b>Skin contact</b> | : If the material comes in contact with the skin, wash the contaminated skin with soap and water promptly. If the material penetrates through clothing, remove the clothing and wash the skin with soap and water promptly. If irritation persists after washing, get medical attention immediately. |
| <b>Ingestion</b>    | : If material has been swallowed, do not induce vomiting. Get medical attention immediately.   |

### Most important symptoms/effects, acute and delayed

#### Potential acute health effects

- |                     |   |
|---------------------|---|
| <b>Eye contact</b>  | : No known significant effects or critical hazards. |
| <b>Inhalation</b>   | : No known significant effects or critical hazards. |
| <b>Skin contact</b> | : No known significant effects or critical hazards. |
| <b>Ingestion</b>    | : No known significant effects or critical hazards. |

#### Over-exposure signs/symptoms

- |                     |   |
|---------------------|---|
| <b>Eye contact</b>  | : Adverse symptoms may include the following: pain or irritation, watering, redness.  |
| <b>Inhalation</b>   | : Adverse symptoms may include the following: respiratory tract irritation, coughing. |
| <b>Skin contact</b> | : Adverse symptoms may include the following: irritation, redness.                    |
| <b>Ingestion</b>    | : No known significant effects or critical hazards.                                   |

### Indication of immediate medical attention and special treatment needed, if necessary

- |                                   |   |
|-----------------------------------|---|
| <b>Notes to physician</b>         | : Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled. |
| <b>Specific treatments</b>        | : No specific treatment.  |
| <b>Protection of first-aiders</b> | : No action shall be taken involving any personal risk or without suitable training.  |

See toxicological information (Section 11)

## Section 5. Fire-fighting measures

### Extinguishing media

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|---|---|
| <b>Suitable extinguishing media</b>                   | : Use water spray to cool fire exposed surfaces and to protect personnel. Foam, dry chemical or water spray (fog) to extinguish fire.       |
| <b>Unsuitable extinguishing media</b>                 | : None known.   |
| <b>Specific hazards arising from the chemical</b>     | : Toxic fumes gases or vapors may evolve on burning.  |
| <b>Hazardous thermal decomposition products</b>       | : No specific data.   |
| <b>Special protective actions for fire-fighters</b>   | : When fighting fires wear full turnout gear and self contained breathing apparatus. Water may cause splattering. Material floats on water. |
| <b>Special protective equipment for fire-fighters</b> | : Not applicable.   |

## Section 6. Accidental release measures

### Personal precautions, protective equipment and emergency procedures

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|------------------------------------|--|
| <b>For non-emergency personnel</b> | : Keep unnecessary and unprotected personnel from entering. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment. |
|------------------------------------|--|

### Methods and materials for containment and cleaning up

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|--------------|--|
| <b>Spill</b> | : Contain with dikes or absorbent to prevent migration to sewers/streams. Take up small spill with dry chemical absorbent; large spills may require pump or vacuum prior to absorbent. May require excavation of severely contaminated soil. |
|--------------|--|

## Section 7. Handling and storage

### Precautions for safe handling

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|---|---|
| <b>Protective measures</b>                    | : Put on appropriate personal protective equipment (see Section 8). Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not ingest. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. |
| <b>Advice on general occupational hygiene</b> | : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking.  |

**Conditions for safe storage,  
including any incompatibilities**

: Do not store above the following temperature: 113°C (235.4°F). Odorous and toxic fumes may form from the decomposition of this product if stored at excessive temperatures for extended periods of time. Store in accordance with local regulations. Store in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10). Use appropriate containment to avoid environmental contamination.

**Section 8. Exposure controls/personal protection****Control parameters****United States****Occupational exposure limits**

Ingredient name	Exposure limits
Residual oils (petroleum), solvent-dewaxed	<b>OSHA PEL (United States, 5/2018).</b> TWA: 5 mg/m <sup>3</sup> 8 hours. <b>ACGIH TLV (United States, 3/2018).</b> TWA: 5 mg/m <sup>3</sup> 8 hours. Form: Inhalable fraction <b>NIOSH REL (United States, 10/2016).</b> TWA: 5 mg/m <sup>3</sup> 10 hours. Form: Mist STEL: 10 mg/m <sup>3</sup> 15 minutes. Form: Mist

**Appropriate engineering controls** : Use only with adequate ventilation.

**Environmental exposure controls** : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation.

**Individual protection measures**

**Hygiene measures** : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Ensure that eyewash stations and safety showers are close to the workstation location.

**Eye/face protection** : Recommended: Splash goggles and a face shield, where splash hazard exists.

**Skin protection**

**Hand protection** : 4 - 8 hours (breakthrough time): Nitrile gloves.

**Body protection** : Recommended: Long sleeved coveralls.

**Other skin protection** : Recommended: Impervious boots.

**Respiratory protection** : If ventilation is inadequate, use a NIOSH-certified respirator with an organic vapor cartridge and P95 particulate filter.

**Section 9. Physical and chemical properties****Appearance**

**Physical state** : Liquid.

**Color** : Amber.

**Odor** : Mild.

**Odor threshold** : Not available.

**pH** : Not available.

**Melting point** : Not available.

**Boiling point** : Not available.

**Flash point** : Closed cup: >200°C (>392°F)

**Flammability** : Not available.

**Lower and upper explosive (flammable) limits** : Not available.

**Relative density** : 0.84 to 0.88

**Evaporation rate** : <1 (Butyl acetate = 1)

**Solubility** : Insoluble in the following materials: cold water and hot water.

**Solubility in water** : Insoluble

**Partition coefficient: n-octanol/water** : Not available.

**Auto-ignition temperature** : >204.444°C (>400°F)

**Decomposition temperature** : Not available.

**SADT** : Not available.

**Viscosity** : Not available.

**Vapor pressure** : <0.13 kPa (<1 mm Hg) (68°F)

**Vapor density** : Not available.

**Section 10. Stability and reactivity**

**Reactivity** : No specific test data related to reactivity available for this product or its ingredients.

**Chemical stability** : The product is stable.

**Possibility of hazardous reactions** : Under normal conditions of storage and use, hazardous reactions will not occur.

**Conditions to avoid** : No specific data.

**Incompatible materials** : Reactive or incompatible with the following materials: oxidizing materials.

**Hazardous decomposition products** : Under normal conditions of storage and use, hazardous decomposition products should not be produced.

## Section 11. Toxicological information

### Information on toxicological effects

#### Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
2,6-di-tert-Butylphenol	LD50 Dermal	Rabbit	>10 g/kg	-
	LD50 Oral	Rat	>5000 mg/kg	-

#### Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
2,6-di-tert-Butylphenol	Skin - Moderate irritant	Rat	-	0.5 mL	-

#### Sensitization

**Skin** : Not hazardous (per manufacturer).

**Respiratory** : Not hazardous (per manufacturer).

#### Mutagenicity

There is no data available.

#### Carcinogenicity

There is no data available.

#### Reproductive toxicity

There is no data available.

#### Teratogenicity

There is no data available.

#### Specific target organ toxicity (single exposure)

There is no data available.

#### Specific target organ toxicity (repeated exposure)

There is no data available.

#### Aspiration hazard

There is no data available.

**Information on the likely routes of exposure** : Dermal contact. Eye contact. Inhalation. Ingestion.

## Section 12. Ecological information

### Toxicity

There is no data available.

### Persistence and degradability

There is no data available.

### Bioaccumulative potential

Product/ingredient name	LogP <sub>ow</sub>	BCF	Potential
2,6-di-tert-Butylphenol	4.5	-	high

### Mobility in soil

**Soil/water partition coefficient (K<sub>oc</sub>)** : There is no data available.

**Other adverse effects** : No known significant effects or critical hazards.

### Section 13. Disposal considerations

**Disposal methods** : Disposal of this product, solutions and any by-products should comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements.

### Section 14. Transport information

**DOT IDENTIFICATION NUMBER** Not applicable. **DOT proper shipping name** Not applicable.

**DOT Hazard Class(es)** Not applicable. **PG** Not applicable. **DOT-TDG EMER. RESPONSE GUIDE NO.** Not applicable

### Section 15. Regulatory information

**U.S. Federal regulations** : **TSCA 4(a) final test rules**: 2-Butenedioic acid (E)-, di-C8-18-alkyl esters  
**TSCA 8(a) PAIR**: 2-Butenedioic acid (E)-, di-C8-18-alkyl esters  
**TSCA 8(a) CDR Exempt/Partial exemption**: Not determined  
**United States inventory (TSCA 8b)**: All components are active or exempted.  
**Clean Water Act (CWA) 307**: Toluene; Phenol; Benzene  
**Clean Water Act (CWA) 311**: Toluene; Maleic Anhydride; Phenol; Vinyl acetate; Benzene

**Clean Air Act Section 602 Class I Substances** : Not listed **DEA List I Chemicals (Precursor Chemicals)** : Not listed  
**Clean Air Act Section 602 Class II Substances** : Not listed **DEA List II Chemicals (Essential Chemicals)** : Not listed  
**Clean Air Act Section 112(b) Hazardous Air Pollutants (HAPs)** : Listed

#### SARA 302/304

Name	%	EHS	SARA 302 TPQ		SARA 304 RQ	
			(lbs)	(gallons)	(lbs)	(gallons)
Vinyl acetate	≤0.001	Yes.	1000	129	5000	644.8
Phenol	≤0.001	Yes.	500 / 10000	-	1000	-

**SARA 304 RQ** : 2614379085 lbs / 1186928104.6 kg [364596782.5 gal / 1380148958.8 L]

#### SARA 311/312

**Hazard classifications** : Not applicable.

#### Composition/information on ingredients

No products were found.

**SARA 313** : This product (does/not) contain toxic chemicals subject to the reporting requirements of SARA Section 313 of the Emergency Planning and Community Right-To-Know Act of 1986 and of 40 CFR 372.

Product name	CAS number	%
Not applicable.		

SARA 313 notifications must not be detached from the SDS and any copying and redistribution of the SDS shall include copying and redistribution of the notice attached to copies of the SDS subsequently redistributed.

#### State regulations

**Massachusetts** : The following components are listed: Residual oils (petroleum), solvent-dewaxed

**New York** : None of the components are listed.

**New Jersey** : None of the components are listed.

**Pennsylvania** : None of the components are listed.

**California Prop. 65**

**WARNING:** This product can expose you to chemicals including Benzene, which is known to the State of California to cause cancer and birth defects or other reproductive harm. This product can expose you to chemicals including Ethyl acrylate, which is known to the State of California to cause cancer, and Toluene, which is known to the State of California to cause birth defects or other reproductive harm. For more information go to [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov).

Ingredient name	No significant risk level	Maximum acceptable dosage level
Toluene	-	Yes.
Ethyl acrylate	-	-
Benzene	Yes.	Yes.

**Section 16. Other information****Revision date** : 03/01/2023**Supersedes** : 05/28/2020**Revised Section(s)** :**Prepared by** : KMK Regulatory Services Inc.Notice to reader

THE INFORMATION CONTAINED IN THIS SDS RELATES ONLY TO THE SPECIFIC MATERIAL IDENTIFIED. IT DOES NOT COVER USE OF THAT MATERIAL IN COMBINATION WITH ANY OTHER MATERIAL OR IN ANY PARTICULAR PROCESS. IN COMPLIANCE WITH 29 C.F.R. 1910.1200(g), CHS HAS PREPARED THIS SDS IN SEGMENTS, WITH THE INTENT THAT THOSE SEGMENTS BE READ TOGETHER AS A WHOLE WITHOUT TEXTUAL OMISSIONS OR ALTERATIONS. CHS BELIEVES THE INFORMATION CONTAINED HEREIN TO BE ACCURATE, BUT MAKES NO REPRESENTATION, GUARANTEE, OR WARRANTY, EXPRESS OR IMPLIED, ABOUT THE ACCURACY, RELIABILITY, OR COMPLETENESS OF THE INFORMATION OR ABOUT THE FITNESS OF CONTENTS HEREIN FOR EITHER GENERAL OR PARTICULAR PURPOSES. PERSONS REVIEWING THIS SDS SHOULD MAKE THEIR OWN DETERMINATION AS TO THE MATERIAL'S SUITABILITY AND COMPLETENESS FOR USE IN THEIR PARTICULAR APPLICATIONS.

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The CHS logo features the letters "CHS" in a bold, serif font, with a stylized, curved line underneath the letters.